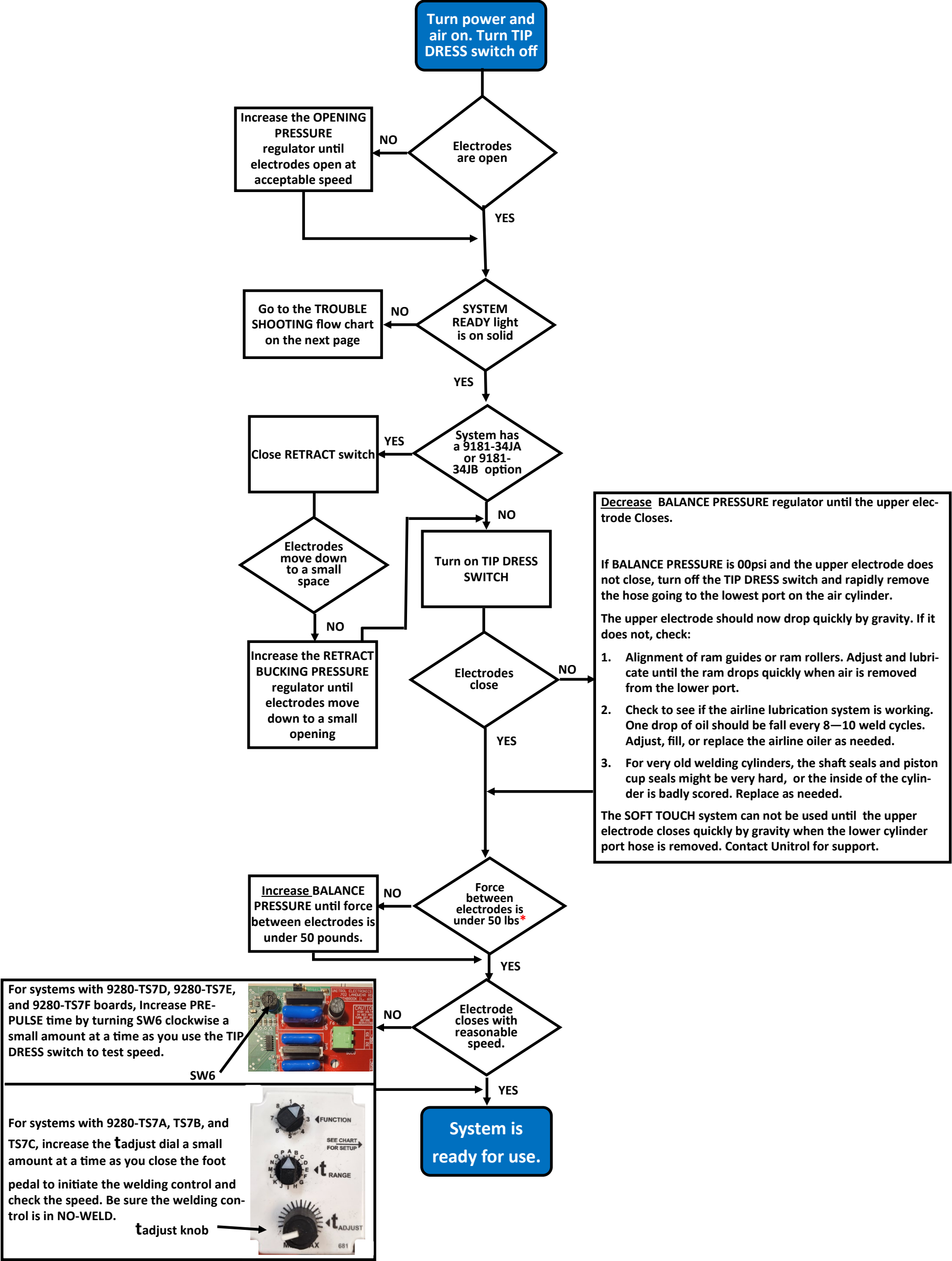


STAND-ALONE SOFT TOUCH **INITIAL STARTUP** FLOW CHART
HEAVY WEIGHT WELDING MACHINES WITH 1Ø AC CONTROLS
MODELS 9181-34WPB/24DC and 9181-34WPB/115



* If you don't have a tip force measuring instrument, place a wooden office pencil between the electrodes and turn on the TIP DRESS switch. Set the force so that the electrode indents 1/16" or less.

STAND-ALONE SOFT TOUCH **TROUBLE SHOOTING** FLOW CHART
HEAVY WEIGHT WELDING MACHINES WITH 1Ø AC CONTROLS

MODELS 9181-34WPB/24DC and 9181-34WPB/115

